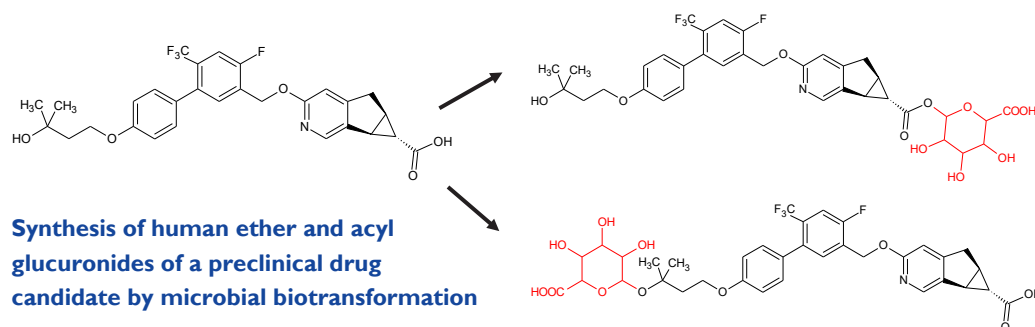


## Glucuronides of carboxylic acid-containing drugs

### Provision of human glucuronide conjugates *via* biotransformation



### Synthesis of human ether and acyl glucuronides of a preclinical drug candidate by microbial biotransformation

The FDA's 2020 MIST guidance states that phase II conjugates are generally pharmacologically inactive, however where a potentially toxic conjugate, such as an acyl glucuronide is formed, additional safety assessments may be needed. Idiosyncratic drug toxicity of carboxylic acid-containing drugs can be caused by the formation of reactive acyl glucuronides,<sup>1</sup> which have the ability to directly acylate proteins and undergo intramolecular rearrangement producing reactive aldehydes leading to protein glycation.

Further, there is evidence to suggest that on-target pharmacological studies of acyl glucuronides of drugs are also warranted.<sup>2</sup> This is particularly relevant where acyl glucuronidation constitutes the primary clearance mechanism, or where the pharmacological target is in the extracellular matrix and does not require penetration by the acyl glucuronide conjugate.

Glucuronides can also be responsible for clinically relevant DDIs, such as those attributed to the acyl glucuronides of clopidogrel<sup>3</sup> and gemfibrozil<sup>4</sup>, which selectively inhibit CYP2C8. As humans readily oxidise acidic drugs, there is also a potential complication arising from the presence of acyl glucuronides of oxidative metabolites of the drug, and which may later alter conju-

gate reactivity if oxidation occurs on a moiety nearby.<sup>4</sup> Further issues can arise due to  $\beta$ -glucuronidase-mediated hydrolysis of the parent drug, the propensity for which differs due to marked species differences in expression of  $\beta$ -glucuronidases.<sup>5</sup>

In the client project illustrated above, quantities of both the acyl and ether glucuronides were needed to study pathways responsible for the drug candidate's clearance. A subset of Hypha's microbes were able to produce both glucuronides in good yields. Due to chemical intractability of the ether glucuronide, a streptomycete strain was scaled up to provide the metabolite, which was identical to that formed by incubation of the parent compound with recombinant human UGT1A4.<sup>6</sup>

We use both late-stage chemical synthesis and biotransformation methods to make acyl glucuronides for clients. We have designed our methods to minimise instability resulting from the formation of acyl migration isomers.

#### References

- <sup>1</sup>Lassila *et al.*, 2015. *Chem Res Toxicol* 28(2):2292-2303
- <sup>2</sup>Ryder *et al.*, 2018. *J Med Chem* 61(16):7273-7288
- <sup>3</sup>Tornio *et al.*, 2014. *Clin Pharmacol Ther* 96(4):498-507
- <sup>4</sup>Ogilvie *et al.*, 2006. *Drug Metab Dispos* 34(1):191-197
- <sup>5</sup>Smith *et al.*, 2018. *Drug Metab Dispos* 46(6):980-912
- <sup>6</sup>Salter *et al.*, 2018. *Xenobiotica* 21:1-10

We can produce and scale-up mammalian phase I and II metabolites using microbial catalysts, mammalian tissue fractions and recombinant enzymes:

- For DMPK / ADME / TOX
- For Met ID
- As standards for quantitation
- For bioactivity testing
- For stability studies

#### Proven Reactions

- Methyl hydroxylation
- Methylene hydroxylation
- Methine hydroxylation
- Aromatic hydroxylation
- N-oxidation
- N-methylation
- N-dealkylation
- N-acetylation
- O-dealkylation
- Carbonyl reduction
- Heterocycle oxidation via aldehyde oxidase
- Aromatic O-glucuronidation
- Aromatic N-glucuronidation
- Non-aromatic O-glucuronidation
- Non-aromatic N-glucuronidation
- Acyl-glucuronidation
- Other glycosidations (AgChem)
- N-sulfation
- O-sulfation
- Thiol conjugation (GSH/NAC)
- Transamination
- Amino acid conjugations
- Sequential reactions e.g. hydroxylation & glucuronidation

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